

**Indexable insert for turning DCMT 070202, for finish machining, Grade: HBT020****Order data**

Order number	260363 HBT020
GTIN	4062406720018
Item class	22D

Technical description

ISO code indexable insert	DCMT 070202
Cutting speed v_c main application	120 - 330 m/min
Coating	TiCN
Number of changes/inserts	2
Cutting depth a_p	0.4 - 1.5 mm
Main application	P
Cutting conditions	slightly interrupted
Feed f	0.1 - 0.3 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide

Chip breaker	PF
Grade	HBT020
Corner radius	0.2 mm
Type of product	Indexable insert for turning